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# PATENT APPLICATION **TRANSMITTAL**

Attorney Docket No. 003470.P005 Total Pages (all documents)

First Named Inventor or Application Identifier

**GREGG WAGNER** 

(Only for new nonprovisional applications under 37 CFR 1.53(b))

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	See MPFP	APPLICATION ELEMENTS chapter 600 concerning utility patent application contents.	ADDRE	ss ·	_	Assistant Co		ner for Patents n
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18.	18. CORRESPONDENCE ADDRESS							
$\overline{}$	ME:	George W Hoover	•					
		Blakely, Sokoloff, Taylor & Zafman LLP						
	DRESS: TY:	12400 Wilshire Boulevard, 7th Floor	<b>~</b>		California		710.	00005 4000
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	Filing Date	07/10/1998			
Note: Effective October 1, 1997	First Named Inventor	GREGG WAGNER			
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<sup>\*</sup>Highest number of claims previously paid for if an amendment is being transmitted.

## UNITED STATES PATENT APPLICATION FOR

## HOUSING FOR PORTABLE HANDHELD ELECTRONIC DEVICE

Inventors:

Gregg Wagner Robert Stewart

Prepared by:

BLAKELY, SOKOLOFF, TAYLOR & ZAFMAN LLP 12400 Wilshire Boulevard Seventh Floor Los Angeles, California 90025 (310) 207-3800

## BACKGROUND OF THE INVENTION

#### 1. FIELD OF THE INVENTION

The present invention relates generally to the field of housings for electronic devices. More particularly, the invention is a hermetically sealed housing for a portable handheld reader/scanner.

#### 2. PRIOR ART

Animal identification systems increasingly use electronic tags. Such tags offer numerous advantages over conventional tags, particularly in the amount of data that can be stored and retrieved with a reader.

Readers for electronic animal identification tags are relatively complex electronic devices, particularly if designed to operate with a variety of identification protocols. To be useful in the field, a portable reader must withstand a wide range of environmental conditions, including moisture, dust, physical abuse, etc. The housing should therefore be hermetically sealed to protect the electronic components. A portable reader/scanner should also be lightweight and ergonomically designed.

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T 10 T 15 T 15

## **SUMMARY OF THE INVENTION**

The present invention provides a lightweight, ergonomic handheld portable device designed for ambidextrous use. An injection-molded housing employs a minimal number of parts and is hermetically sealed without the use of adhesives to join the component parts.

In an exemplary embodiment, the present invention provides a portable handheld scanner comprising a one-piece hollow body portion, a scan face and a handle end cap. The body portion and the scan face snap together without the need for adhesive bonding or fasteners using a tongue-and-groove closure mechanism.

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# **BRIEF DESCRIPTION OF THE DRAWINGS**

Figure 1 is a perspective view of a portable handheld scanner housing constructed in accordance with the present invention.

Figure 2 is an exploded view of the housing of Figure 1.

Figure 3 is a partial cross-sectional view taken through line 3-3 of Figure 1.

### **DETAILED DESCRIPTION OF THE INVENTION**

In the following description, for purposes of explanation and not limitation, specific details are set forth in order to provide a thorough understanding of the present invention.

However, it will be apparent to one skilled in the art that the present invention may be practiced in other embodiments that depart from these specific details. In other instances, detailed descriptions of well-known methods and devices are omitted so as to not obscure the description of the present invention with unnecessary detail.

Figure 1 illustrates an exemplary embodiment of the present invention. A portable handheld reader/scanner 10 has a hollow body portion 12 which consists of an electronics enclosure portion 14 and a barrel-grip handle portion 16. Body portion 12 is made as a single part rather than as two joined halves. This eliminates the need for bonding or otherwise joining two halves and also eliminates the presence of an unattractive seam line. The electronics enclosure portion 14 is closed off with scan face 18, and the handle portion is closed off with end cap 20. Controls and displays for the operation of reader/scanner 10 are provided on the top surface of enclosure portion 14. These include a light-emitting diode (LED) indicator 22, a liquid crystal display (LCD) alphanumeric display panel 24, menu and scroll buttons 26 and a power on/read button 28. Control buttons 26 and 28 are disposed for ease of operation by the thumb of a user, regardless of which hand reader/scanner 10 is held in.

Referring now to Figure 2, the major components of reader/scanner 10 are shown in an exploded view. Scan face 18 snaps onto body portion 12 as will be more fully described below. A gasket 30 is applied around the perimeter of scan face 18 to aid in achieving a hermetic seal. End cap 20 attaches to the rear of body portion 12 with captive screw 32 which engages a threaded receptacle (not shown) in handle portion 16. Gasket 34 is applied to the interface between end cap 20 and handle portion 16 to achieve a hermetic seal. Handle portion 16 is conveniently used as a compartment for batteries 36.

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Body portion 12, scan face 18 and end cap 20 are preferably made of a themoplastic elastomer such as Santoprene® manufactured by Advanced Elastomer Systems of Akron, Ohio. This produces a housing that is watertight, buoyant and exceptionally rugged. The surface of the housing has a non-slip gripping quality even when wet and will not crack or chip, even when dropped onto concrete from a height of two meters.

The final assembly of reader/scanner 10 is accomplished with ease and at low cost. An internal electronics printed circuit board (not shown) installs into slots integrally molded in enclosure portion 12. An antenna coil (also not shown) snaps into scan face 18 without fasteners. The body portion and scan face snap together and the end cap is attached with a single captive screw.

Figure 3 illustrates details of the mechanism for attaching scan face 18 to body portion

12. A tongue-and-groove attachment mechanism is employed which takes advantage of the elastomeric properties of the Santoprene® material. Body portion 12 has a "T" shaped tongue 40 that mates with groove 42 in the perimeter of scan face 18. Owing to the resiliency of the material of which scan face 18 is made, tongue 40 snaps into groove 42 in a manner similar to the sealing mechanism widely used for plastic storage bags. A suitable seal can be achieved without the use of a separate gasket; however, gasket 30 may be applied around tongue element 40 to improve the hermeticity of the seal.

It will be recognized that the above described invention may be embodied in other specific forms without departing from the spirit or essential characteristics of the disclosure. Thus, it is understood that the invention is not to be limited by the foregoing illustrative details, but rather is to be defined by the appended claims.

FILE NO. 003470.P005 -5- GWH\DLM

## **CLAIMS**

## WHAT IS CLAIMED IS:

- A housing for a portable handheld electronic device comprising:
   a body portion having an internal cavity and an aperture opening thereto, said
- 3 body portion further having a perimeter portion surrounding the aperture;
- 4 a cover for the aperture;
- one of the cover and perimeter portion having a groove and the other having a
- 6 projecting tongue element for mating engagement with the groove.
- 1 2. The housing of claim 1 further comprising a gasket disposed around the tongue 2 element.
- 1 3. The housing of claim 1 wherein the perimeter portion and cover are substantially planar.
- 1 4. The housing of claim 1 wherein the tongue portion has a substantially "T"-shaped 2 cross section.

- 1 5. The housing of claim 1 wherein the housing and cover are molded from a thermoplastic elastomer.
- 1 6. A housing for a portable handheld electronic reader/scanner comprising:
- a body portion having an electronics enclosure portion and a handle portion, said
- 3 electronics enclosure portion having an aperture surrounded by a perimeter portion;
- a substantially planar scan face adapted to cover said aperture;
- one of the scan face and perimeter portion having a groove and the other having a
- 6 projecting tongue element for mating engagement with the groove.
- The housing of claim 6 further comprising an end cap coupled to the handle
- 2 portion.
- 1 8. The housing of claim 6 wherein the handle portion comprises a battery
- 2 compartment.
- 1 9. The housing of claim 6 further comprising a gasket disposed around the tongue
- 2 element.
- 1 10. The housing of claim 7 further comprising a gasket disposed around the end cap.

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- 1 11. The housing of claim 6 wherein the tongue portion has a substantially "T"-shaped
- 2 cross section.
- 1 12. The housing of claim 6 wherein the housing and cover are molded from a
- 2 thermoplastic elastomer.
  - 13. The housing of claim 7 wherein the housing, cover and end cap are molded from a thermoplastic elastomer.

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## **ABSTRACT**

An injection-molded housing for a handheld portable electronic device employs a minimal number of parts. The housing, made of a thermoplastic elastomer, is watertight, buoyant and exceptionally rugged. Principal components of the housing snap together without the need for adhesive bonding or fasteners using a tongue-and-groove closure mechanism.

Our Ref.: 003470,P005

## DECLARATION AND POWER OF ATTORNEY FOR PATENT APPLICATION

As a below named inventor, I hereby declare that:

My residence, post office address and citizenship are as stated below, next to my name,

I believe I am the original, first and sole inventor (if only one name is listed below) or an original, first and joint inventor (if plural names are listed below) of the subject matter which is claimed and for which a patent is sought on the invention entitled

# HOUSING FOR PORTABLE HANDHELD ELECTRONIC DEVICE

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believe that the same was thereof, or patented or des or more than one year prio United States of America n been patented or made the	nended by any amendment ever known or used in the scribed in any printed pure to this application, that nore than one year prior e subject of an inventor? e United States of Americal ever the states of Americal ever the subject of an inventor?	d the contents of the above- ent referred to above. I do n he United States of America ublication in any country before the same was not in public u to this application, and that is certificate issued before the ica on an application filed by as prior to this application.	tot know and before my in ore my inventions or on sale the invention and date of this	do not vention tion thereof in the has not		
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I hereby claim foreign priority benefits under Title 35, United States Code, Section 119, of any foreign application(s) for patent or inventor's certificate listed below and have also identified below any foreign application for patent or inventor's certificate having a filing date before that of the application on which priority is claimed:						
Prior Foreign Application(s	)		Priority	Claimed		
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No		
(Number)	(Country)	(Day/Month/Year Filed)	Yes	No		

I hereby claim the benefit under Title 35, United States Code, Section 120 of any United States application(s) listed below and, insofar as the subject matter of each of the claims of this application is not disclosed in the prior United States application in the manner provided by the first paragraph of Title 35, United States Code, Section 112, I acknowledge the duty to disclose material information as defined in Title 37, Code of Federal Regulations, Section 1.56(a) which occurred between the filing date of the prior application and the national or PCT international filing date of this application:

(Application Serial No.)	(Filing Date)	(Status patented, pending, abandoned)		
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I hereby declare that all statements made herein of my own knowledge are true and that all statements made on information and belief are believed to be true; and further that these statements were made with the knowledge that willful false statements and the like so made are punishable by fine or imprisonment, or both, under Section 1001 of Title 18 of the United States Code and that such willful false statements may jeopardize the validity of the application or any patent issued thereon.

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